

XTRABOND™ 2500

CO-POLYMER SEALANT & ADHESIVE

XtraBond™ 2500 is a single component, permanently flexible, high performance adhesive/sealant. Manufactured for excellent adhesion and performance to a wide variety of roofing substrates, tile, concrete, clay, slate, pre-painted metals, masonry, stone, aluminum, and sheet metal without the need of a primer. XtraBond™ 2500 cures rapidly when exposed to atmospheric moisture to form a durable tight bond.

Features

- Available in Ultra Clear Formula
- Excellent Adhesion to many Roof Substrates
- Non-Sag & Slump
- Will not Crack
- Approved for high wind areas
- Reduces Tile Chatter & Shifting
- Paintable
- Fast Cure

Applications

- Roof Applications
- Gutter & Sheet Metal Applications
- Siding & Trim Applications
- Field Tile Repair



Specifications

Tack Free Time	15-20 Minutes
Skin Time	3-5 Minutes
Cure	3-4 days-Full Cure-1/2" bead
Sag	Non-Sag
Elongation	575%
Viscosity	525,000 cps
Hardness (shore A)	35
UV Rating	After 750 hours UV-A, no change in appearance or properties (astm g53)
Tensile Strength	450 psi (astm D412)



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www.premierindustrial.net

866-512-GLUE
www.xtrabond.com



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HOW TO USE:

For Best Results, make sure surface is clean, dry and free of oil or grease. Cut nozzle to desired bead size and puncture inner seal. Apply with a caulking gun forcing sealant onto the substrate, then tool if needed. Sealant will gain a skin in 3-5 minutes and exhibit full cure within 3-4 days. Can be applied in warm or cold conditions. Clean excess material with mineral spirits or similar solvent. It is the user's responsibility to thoroughly test any proposed uses with any and/or all substrates.

COLOR:

Ultra Clear, White, Aluminum Stone, Black, Medium Bronze, Redwood Tan, Limestone

PACKAGING:

10. 1 oz cartridges, Fixed-Tip Nozzles
1, 5 and 55 gallon containers
Special packaging available upon request



STORAGE LIFE:

Material is to be stored under controlled dry environment (below 75 F). Use within 12 months from date of manufacture.

SPECIFICATIONS:

TT-S-0230C

LIMITED LIFETIME WARRANTY:

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

CAUTION:

XtraBond™ 2500 contains xylene, titanium dioxide, calcium carbonate, ethyl benzene and carbon black. XtraBond 2500 is a flammable liquid and vapor. To be use by qualified professional. Keep our of reach of children

WARNING:

This product contains chemicals known to the state of California to cause cancer, birth defects and/or reproductive harm.

NOTICE:

This product does not eliminate the use of mechanical fasteners. Contact your manufacture for best installation methods. Use caution in high wind area's.

NOT offered in California for uses other than roofing applications.



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